

Washer-Extractor

Superload II

Refer to Page 3 for Model Numbers

Table of Contents

Title	Page
Parts Ordering Information.....	2
Nameplate Location	2
Model Identification	3
Accumulator Coin Drop	4
Control Panel, Controls and Operating Instruction Sign	6
Cabinet Top and Dispenser Door	8
Front Panel, Door Assembly and Door Seal	10
Door Lock Assembly	12
Air Intake Grille and Panels	14
Coin Vault and Drawer - Metered Models CL9161 and CL9163.....	16
Mixing Valve Assembly	18
Timers and Terminal Block	20
Cross Channel, Capacitor, Relay and Switches	22
Water Inlet and Hoses	24
Drain Valve Assembly - Non-Pump Models CL9161 and CL9171	26
Drain - Non-Pump Models CL9161 and CL9171	28
Drain - Pump Models CL9163 and CL9173	30
Dispenser Boot, Outer Tub, Cylinder and Button Trap	32
Rear Tub Head, Clamp Ring, Cylinder Pulley and Belt.....	34
Base and Front Legs.....	36
Bearing Housing Assembly	38
Drive Motor and Shield	40
Installation Kit Material	42
Terminals	44
Parts Index	47

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Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

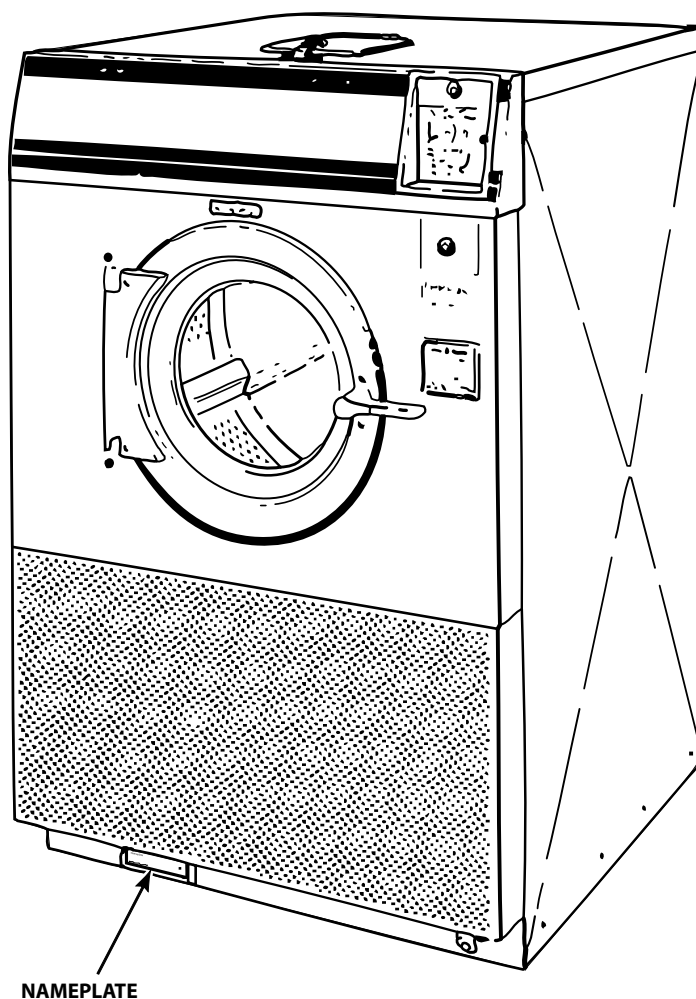
For technical assistance, call either of the numbers listed below:

(920) 748-3121 Ripon, Wisconsin

+32 56 41 20 54 Wevelgem, Belgium

Nameplate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on nameplate(s) as shown.



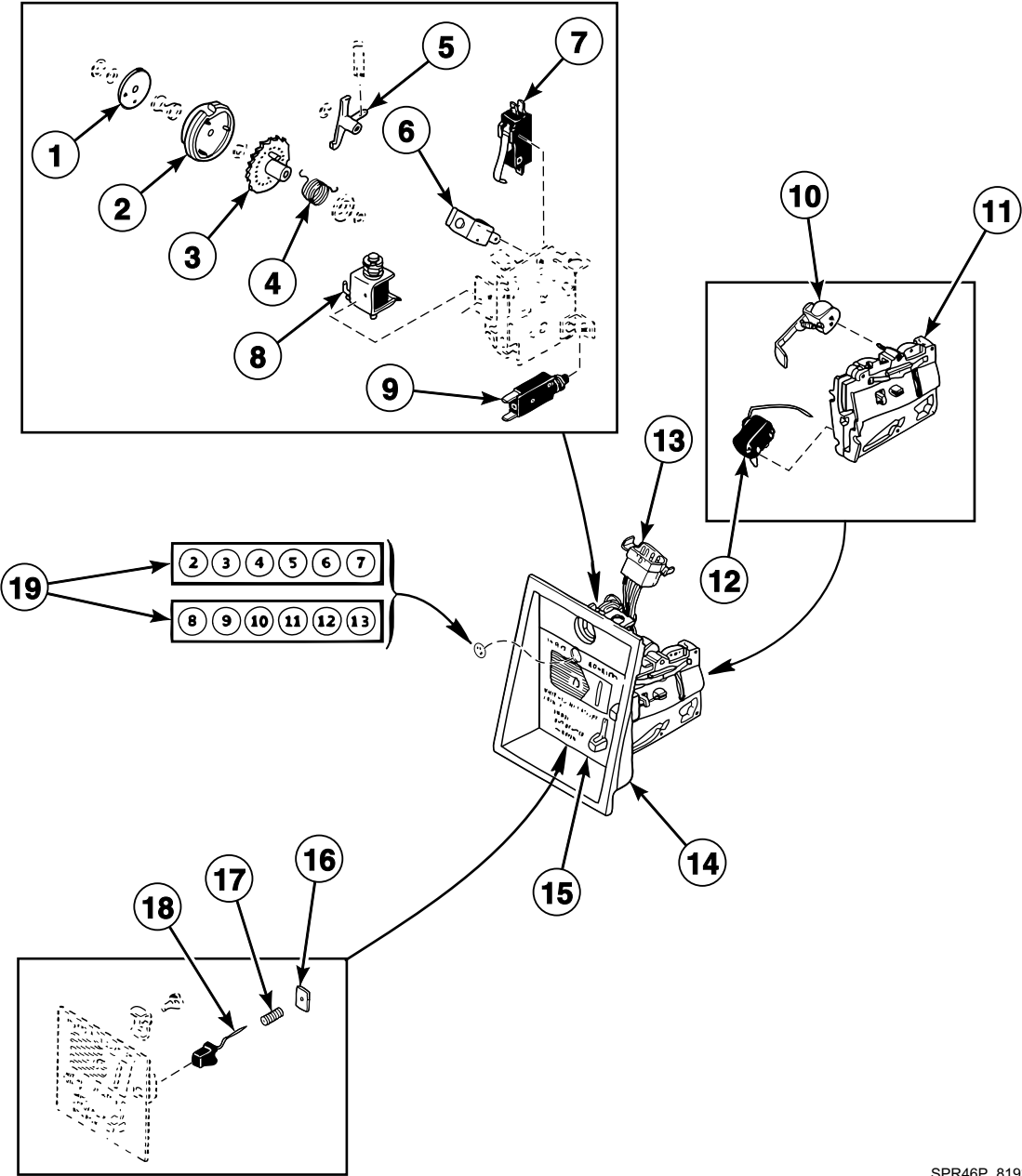
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Model Identification

Information in this manual is applicable to these washer-extractor models:

CL9161
CL9163
CL9171
CL9173

Accumulator Coin Drop



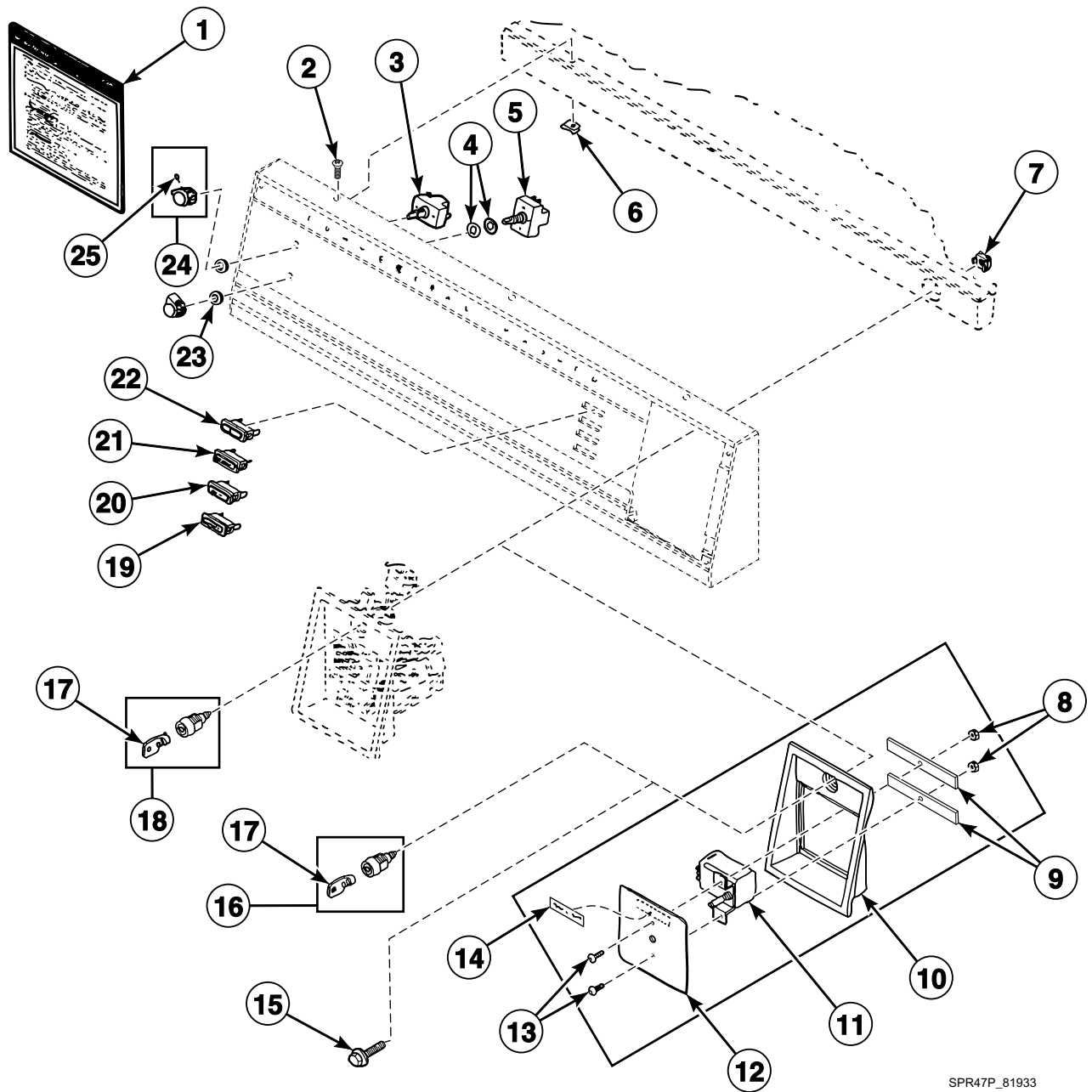
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Accumulator Coin Drop

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Dial Plate	
2	N/A	Cam	
3	N/A	Ratchet Wheel	
4	81313J	Spring	
5	N/A	Pawl	
6	N/A	Release Solenoid	60 Hertz
	N/A	Release Solenoid	230 Volt/50 Hertz
7	N/A	Cam Switch	
8	N/A	Advance Solenoid	
9	N/A	Circuit Breaker	
10	81312B	Blocking Solenoid	60 Hertz
	N/A	Blocking Solenoid	230 Volt/50 Hertz
11	81312F	Rejector	\$.25
12	N/A	Coin Switch	
13	N/A	Wire Harness Assembly	
14	433P3	Coin Meter Kit	
15	N/A	Front Plate	\$.25
16	N/A	Reject Button Cover Plate	
17	N/A	Reject Button Spring	
18	81312J	Reject Button	
19	81806	Numbered Sticker	

N/A = Part no longer available

Control Panel, Controls and Operating Instruction Sign



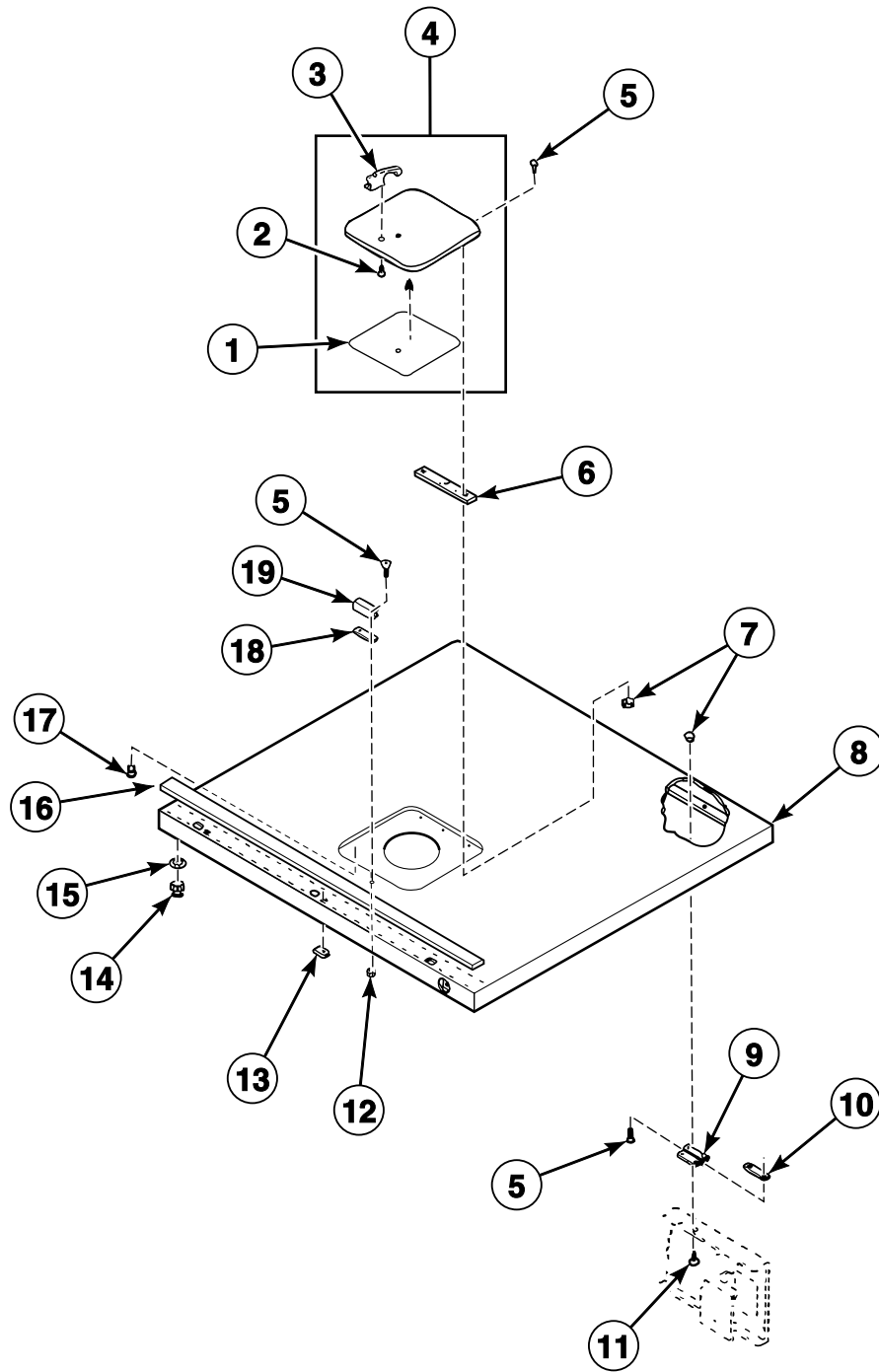
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Control Panel, Controls and Operating Instruction Sign

REF	PART NO.	DESCRIPTION	COMMENTS
1	81932	Operating Instructions	
2	52864	Screw	
3	27761	Switch	
4	91176	Washer	
5	81679	Switch	
6	81207	Nut	
7	81178	Nut	
8	70054	Nut	Models CL9171 and CL9173
9	81636	Clamp	Models CL9171 and CL9173
10	81186	Coin Drop Door	Models CL9171 and CL9173
11	90709P	Relay	Models CL9171 and CL9173; 60 Hertz
	91257	Switch	Models CL9171 and CL9173; 230 Volt/50 Hertz
12	81637	Switch Plate	Models CL9171 and CL9173
13	81638	Screw	Models CL9171 and CL9173
14	53738	Push-to-Start Sticker	Models CL9171 and CL9173
15	81692	Screw	Models CL9171 and CL9173 starting Serial No. D29114
16	N/A	Lock and Key Assembly	Models CL9171 and CL9173 through Serial No. D29113; Includes item 17
17	N/A	Key	
18	N/A	Lock and Key Assembly	Models CL9161 and CL9163; Includes item 17
19	N/A	Softener Indicator Light	60 Hertz
	81079	Softener Indicator Light	230 Volt/50 Hertz
20	81074	Bleach Indicator Light	60 Hertz
	81078	Bleach Indicator Light	230 Volt/50 Hertz
21	N/A	Detergent Indicator Light	60 Hertz
	81077	Detergent Indicator Light	230 Volt/50 Hertz
22	N/A	On Indicator Light	
23	24205	Nut	
24	39897	Switch Knob	
25	N/A	Screw	

N/A = Part no longer available

Cabinet Top and Dispenser Door



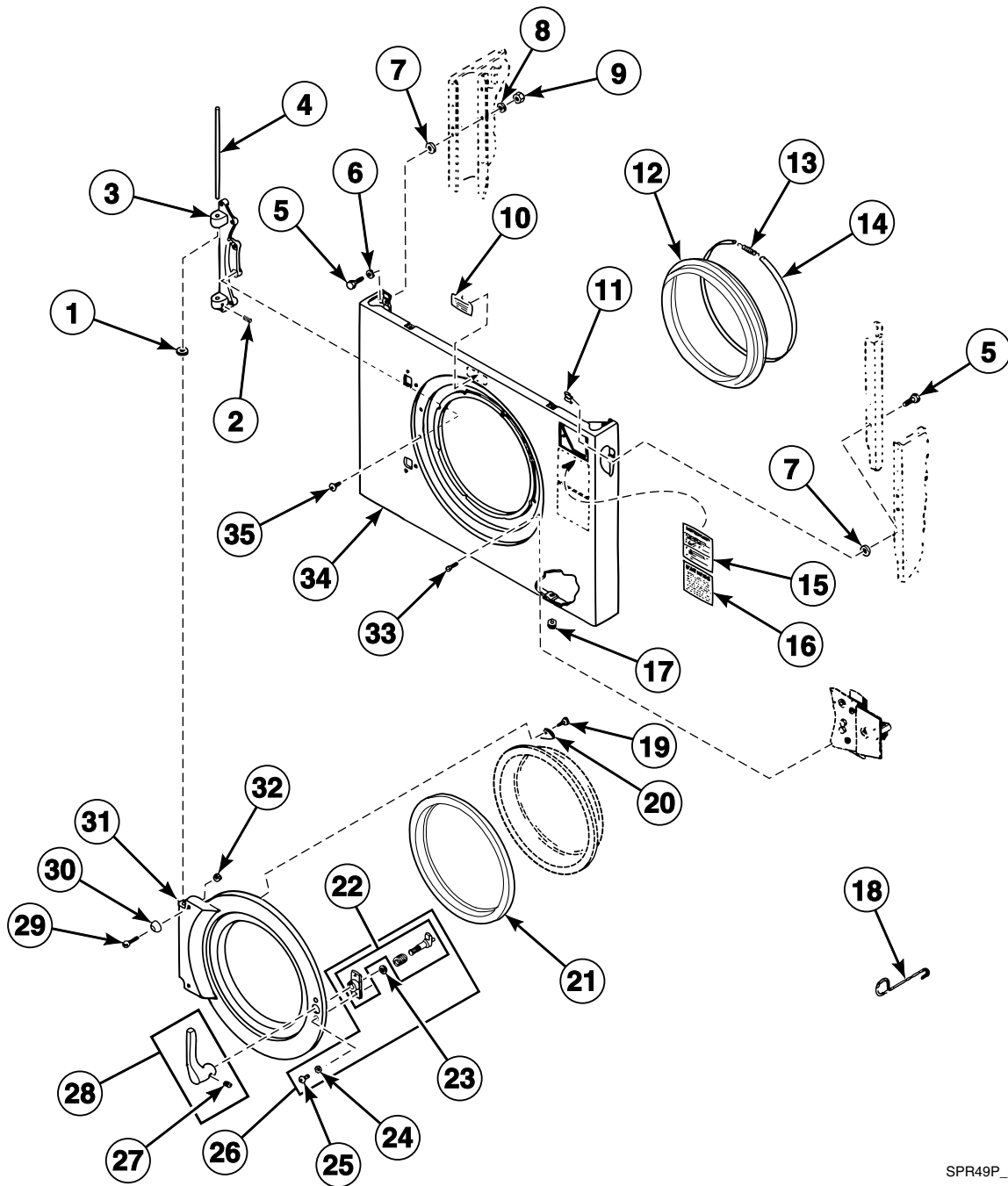
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Cabinet Top and Dispenser Door

REF	PART NO.	DESCRIPTION	COMMENTS
1	81286	Bleach Door Sticker	
2	80399	Screw	
3	N/A	Door Catch	
4	N/A	Bleach Door Assembly	Includes items 1-3
5	22649	Screw	
6	N/A	Gasket	
7	51236	Nut	
8	N/A	Top Assembly	Harvest Gold
	81511LP	Top and Carton Assembly	Almond
	N/A	Top Assembly	White
9	81058	Top Hinge	
10	N/A	Nut	
11	502535	Screw	
12	21752	Nut	
13	81207	Nut	
14	N/A	Nut	
15	N/A	Washer	
16	81924	Seal	
17	80498	Bumper	
18	81366	Spacer	
19	81365	Strike	

N/A = Part no longer available

Front Panel, Door Assembly and Door Seal



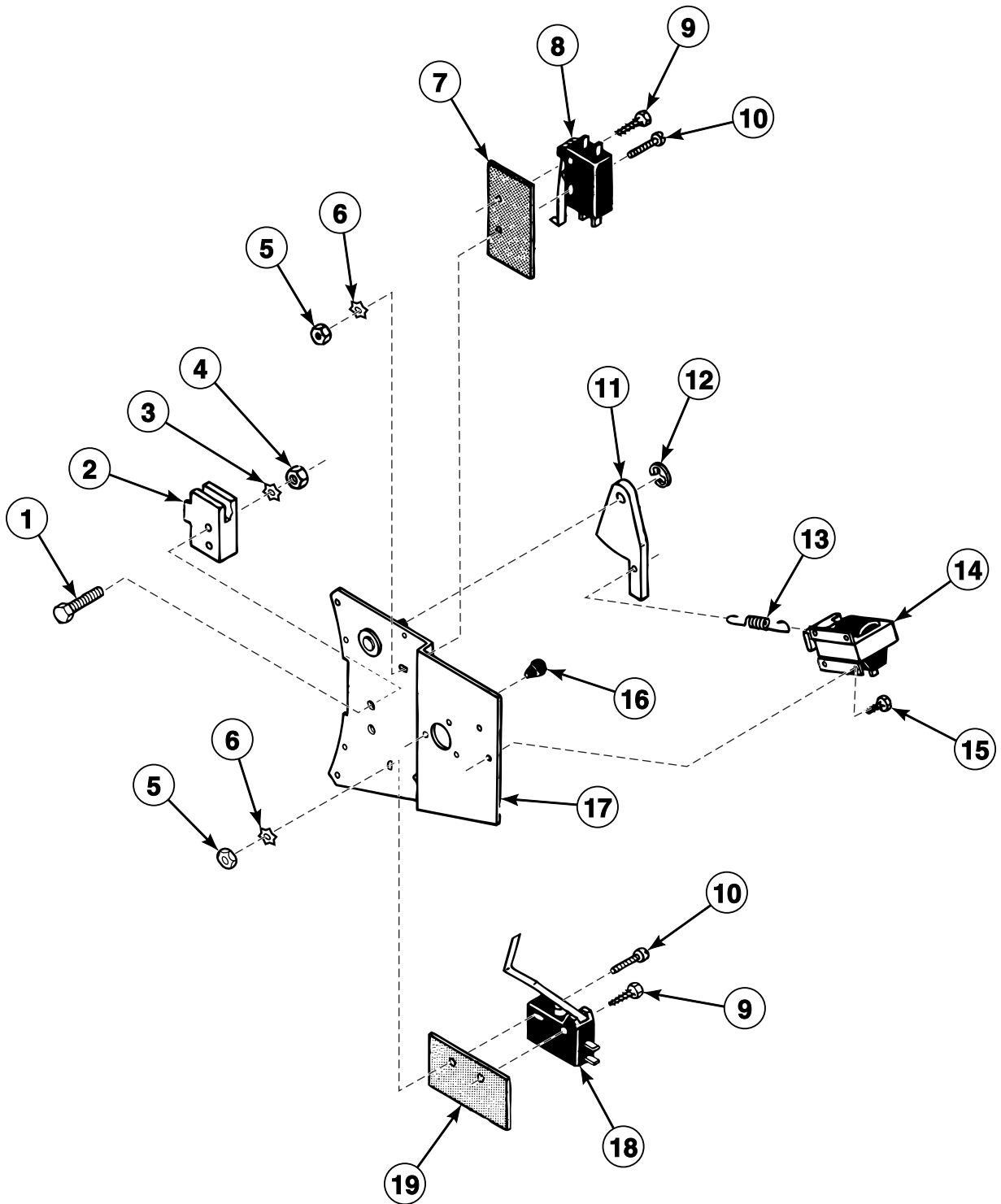
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Front Panel, Door Assembly and Door Seal

REF	PART NO.	DESCRIPTION	COMMENTS
1	81392	Washer	
2	23960	Screw	
3	81959	Hinge	
4	81391	Hinge Pin	
5	20253	Screw	
6	80090	Washer	
7	23225	Washer	
8	03189	Washer	
9	20275	Nut	
10	81326	Door Lock Sticker	
11	81061	Nut	
12	81468P	Door Seal Kit	Includes item 6
13	N/A	Spring	
14	81298P	Seal Strap	
15	81504	Door Lock Sticker	
16	81547	Door Warning Sticker	
17	20430	Grommet	
18	81498	Door Release Wire	
19	502535	Screw	
20	N/A	Door Glass Bracket	
21	81957	Door Glass Gasket	
22	81119	Pivot Arm Spring	
23	52549	Washer	
24	81408	Washer	
25	81398	Screw	
26	532P3	Bushing and Pivot Kit	Includes items 22-25, 81985 Pivot Arm and 82035 Bushing and Plate Assembly
27	81310	Screw	
28	81035P	Handle	Includes item 27
29	N/A	Screw	
30	N/A	Bumper	
31	518P3	Door Kit	Includes item 4, 81958 Door Seal, 81959 Hinge and 81960 Door Assembly
32	22001	Nut	
33	21081	Screw	
34	81404	Front Panel Assembly	
	N/A	Front Panel Assembly	
35	81399	Screw	

N/A = Part no longer available

Door Lock Assembly



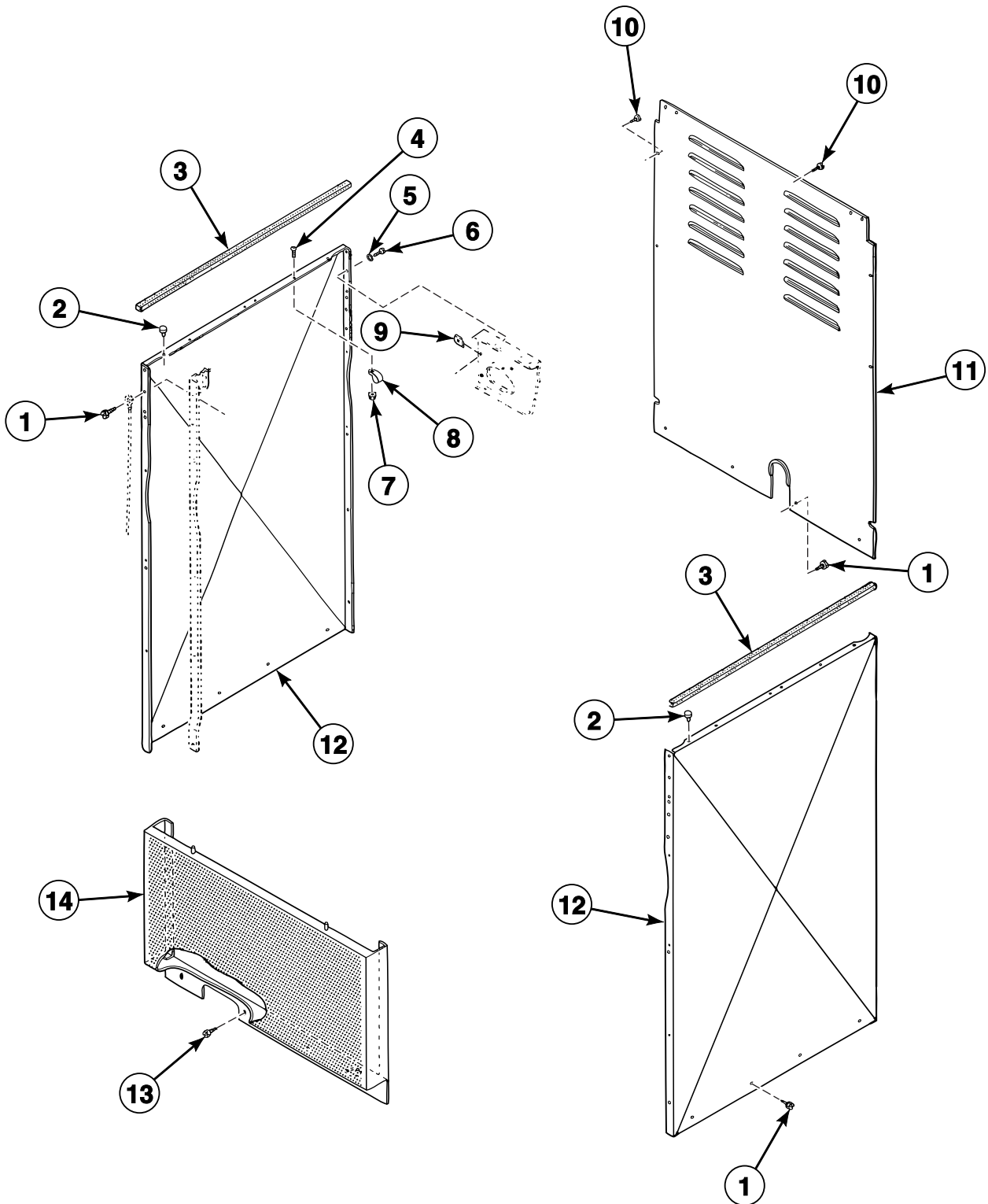
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Door Lock Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	81491P	Door Lock Assembly	Includes items 1-19; 60 Hertz
	N/A	Door Lock Assembly	Includes items 1-19; 230 Volt/50 Hertz
	538P3	Door Lock Kit	Includes 81981 Door Lock Assembly, 81971 Door Lock Wire Harness and 81968 Door Warning Label
1	20253	Screw	
2	81487	Door Latch Block	
3	02431	Washer	
4	20275	Nut	
5	02788	Nut	
6	51345	Washer	
7	81751	Door Switch Guard	
8	81492	Door Lock Switch	
9	N/A	Screw	
10	Q6516	Screw	
11	81488	Latch	
12	N/A	Retaining Ring	
13	N/A	Spring	
14	81493P	Solenoid	60 Hertz
	81540	Solenoid	230 Volt/50 Hertz
15	M405936	Screw	
16	52552	Bumper	
17	81490	Door Lock Bracket Assembly	
18	81359	Door Switch	
19	N/A	Door Switch Guard	

N/A = Part no longer available

Air Intake Grille and Panels



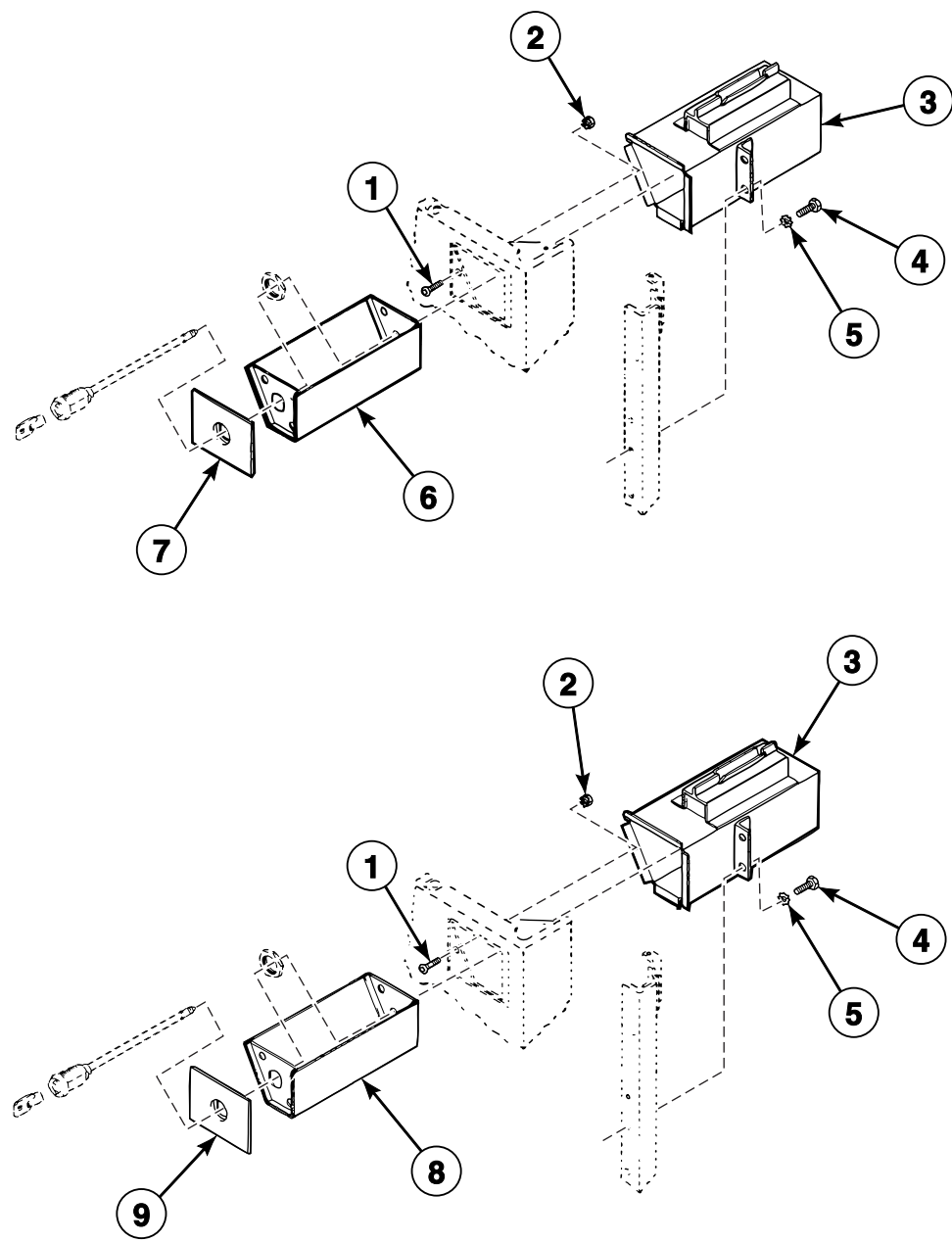
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Air Intake Grille and Panels

REF	PART NO.	DESCRIPTION	COMMENTS
1	33562	Screw	
2	N/A	Bumper	
3	81924	Seal	
4	21355	Screw	
5	03815	Washer	
6	03814	Screw	
7	51236	Nut	
8	N/A	Cable Screw Clamp	
9	36020	Nut	
10	52909	Screw	
11	81016	Back Panel	
12	N/A	Side Panel	Harvest Gold
	81512LP	Side Panel	Almond
	81512WP	Side Panel	White
13	20530	Screw	
14	81969	Lower Front Panel Assembly	

N/A = Part no longer available

Coin Vault and Drawer - Metered Models CL9161 and CL9163



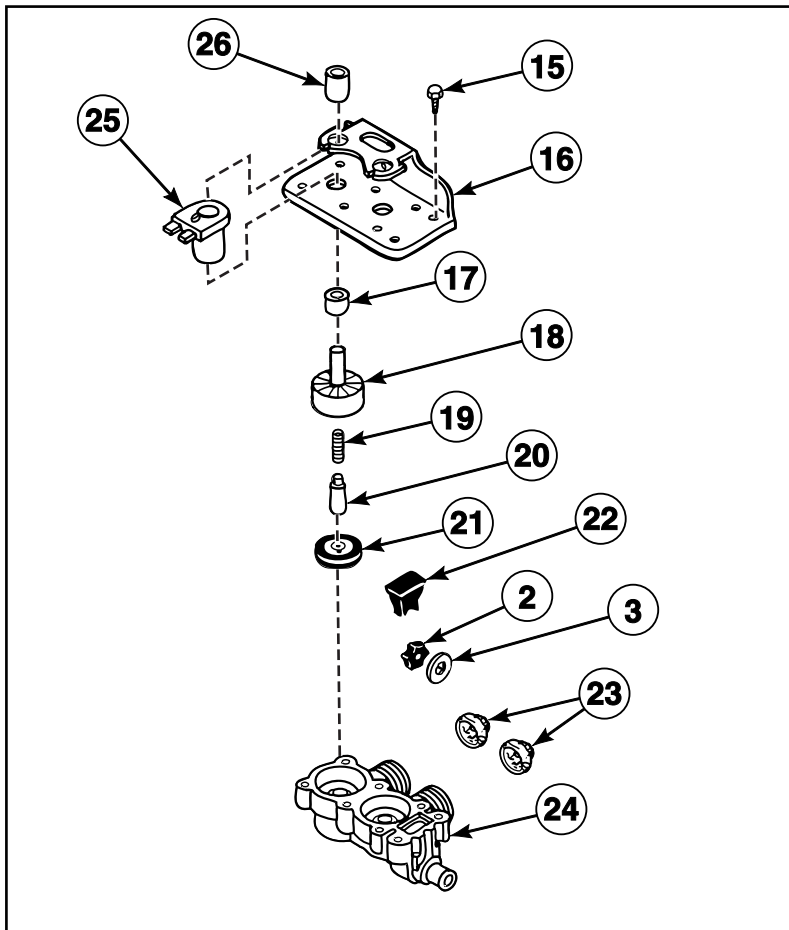
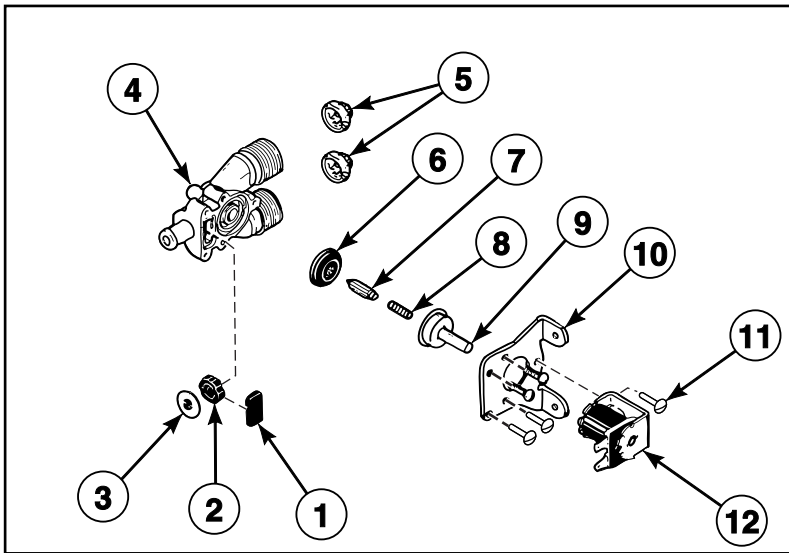
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Coin Vault and Drawer - Metered Models CL9161 and CL9163

REF	PART NO.	DESCRIPTION	COMMENTS
1	22649	Screw	
2	51236	Nut	
3	81302	Coin Vault Assembly	Models through Serial No. Y34175
	N/A	Coin Vault Assembly	Models starting Serial No. Y34176
4	02916	Screw	
5	02431	Washer	
6	N/A	Coin Drawer Assembly	Models through Serial No. L31584
7	N/A	Coin Drawer Plate	Models through Serial No. L31584
8	N/A	Coin Drawer Assembly	Models starting Serial No. L31685 through Serial No. Y34175
	N/A	Coin Drawer Assembly	Models starting Serial No. Y34176
9	400P3	Face Plate Kit	Models starting Serial No. L31685; Includes JA-15762 Bushing, 02505 Bolt and 29786 Nut

N/A = Part no longer available

Mixing Valve Assembly



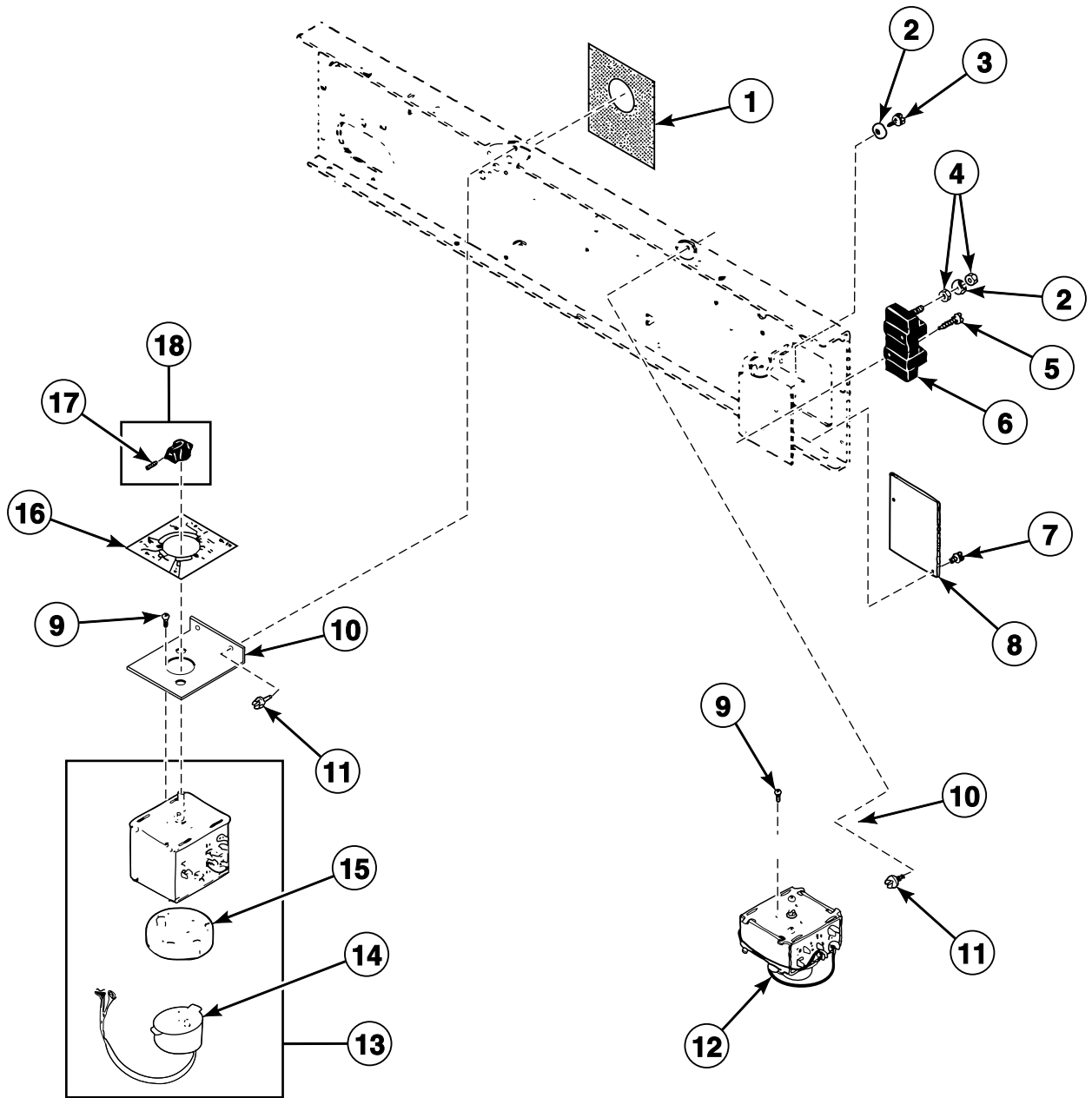
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Mixing Valve Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Plug	
2	N/A	Flow Regulator	
3	N/A	Diffuser	
4	N/A	Valve Body	
5	N/A	Inlet Screen	
6	N/A	Diaphragm	
7	N/A	Armature	
8	N/A	Spring	
9	N/A	Guide	
10	N/A	Mounting Bracket	
11	N/A	Screw	
12	N/A	Solenoid	
13	N/A	Mixing Valve	Includes items 1-12; Models through Serial No. K30976
14	25832P	Mixing Valve	Includes items 2, 3 and 15-26; Models starting Serial No. K30977
15	N/A	Screw	
16	N/A	Mounting Bracket	
17	N/A	Short Sleeve	
18	N/A	Armature Guide	
19	N/A	Spring	
20	N/A	Armature	
21	N/A	Diaphragm	
22	N/A	Flow Regulator Plug	
23	F270200	Strainer	
24	N/A	Valve Body	
25	N/A	Solenoid	
26	N/A	Long Sleeve	

N/A = Part no longer available

Timers and Terminal Block



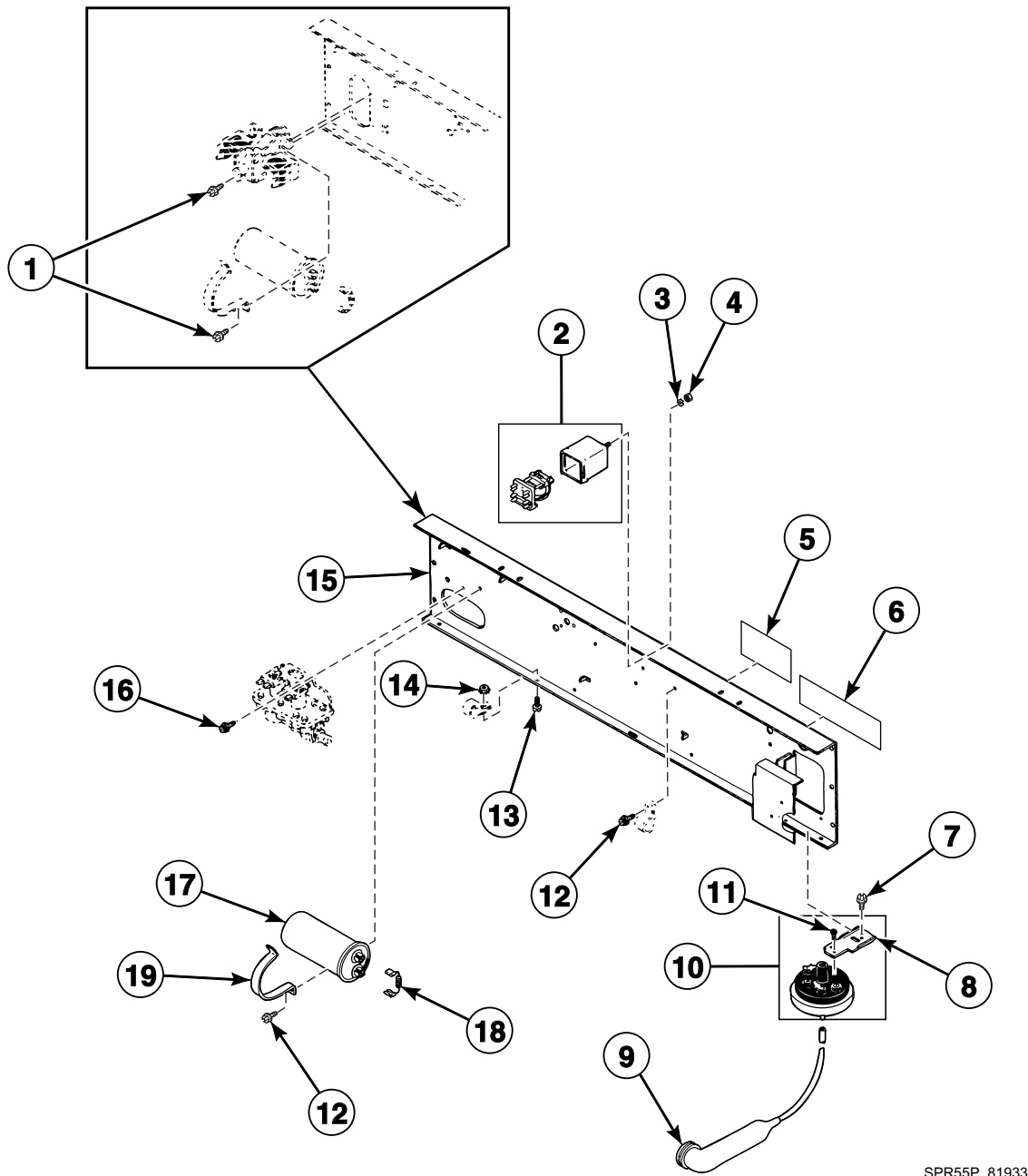
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Timers and Terminal Block

REF	PART NO.	DESCRIPTION	COMMENTS
1	81618	Manual Control Timer Sticker	Models CL9171 and CL9173; Use with rear-mounted timers
2	51474	Washer	
3	52909	Screw	
4	Q6163	Nut	
5	Q6535	Screw	
6	50854	Terminal Block	
7	23222	Screw	
8	N/A	Cross Channel Cover	
9	22649	Screw	
10	81097	Timer Bracket	
11	51780	Screw	
12	81615P	Reversing Timer	60 Hertz
	81616	Reversing Timer	230 Volt/50 Hertz
13	81693P	Timer Kit	Includes items 14 and 15 and 81698 Wire Assembly; 60 Hertz
	81694	Timer	Includes items 14 and 15; Models through Serial No. 29793; 60 Hertz
	N/A	Timer	Includes items 14 and 15; Models starting Serial No. 29794; 230 Volt/50 Hertz
14	N/A	Timer Motor	
15	N/A	Escapement	
16	81619	Timer Sticker	
17	N/A	Screw	
18	N/A	Knob	Includes item 17

N/A = Part no longer available

Cross Channel, Capacitor, Relay and Switches



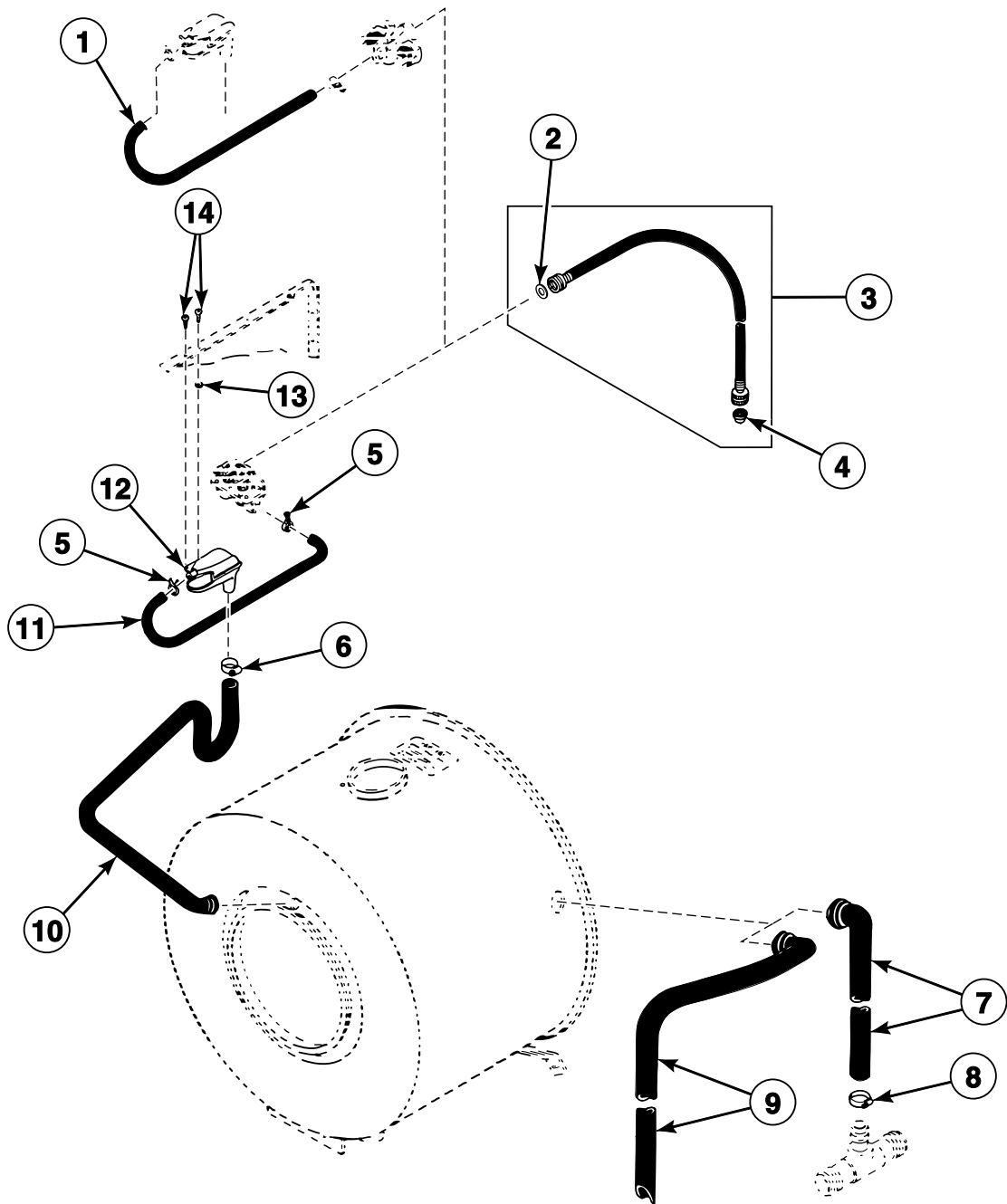
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Cross Channel, Capacitor, Relay and Switches

REF	PART NO.	DESCRIPTION	COMMENTS
1	23962	Screw	
2	81624P	Relay	
3	51345	Washer	
4	02788	Nut	
5	82087	Warning Label	
6	N/A	Fuse Instructions	
7	51780	Screw	
8	N/A	Bracket	
9	22822	Pressure Hose	
10	81068P	Pressure Switch	Includes items 8 and 11
11	N/A	Screw	
12	23962	Screw	
13	03814	Screw	
14	23951	Nut	
15	N/A	Cross Channel	Models through Serial No. K30976
	N/A	Cross Channel	Models starting Serial No. K30977
16	23222	Screw	
17	81627	Capacitor	
18	81642	Resistor Assembly	
19	81644	Capacitor Bracket	

N/A = Part no longer available

Water Inlet and Hoses



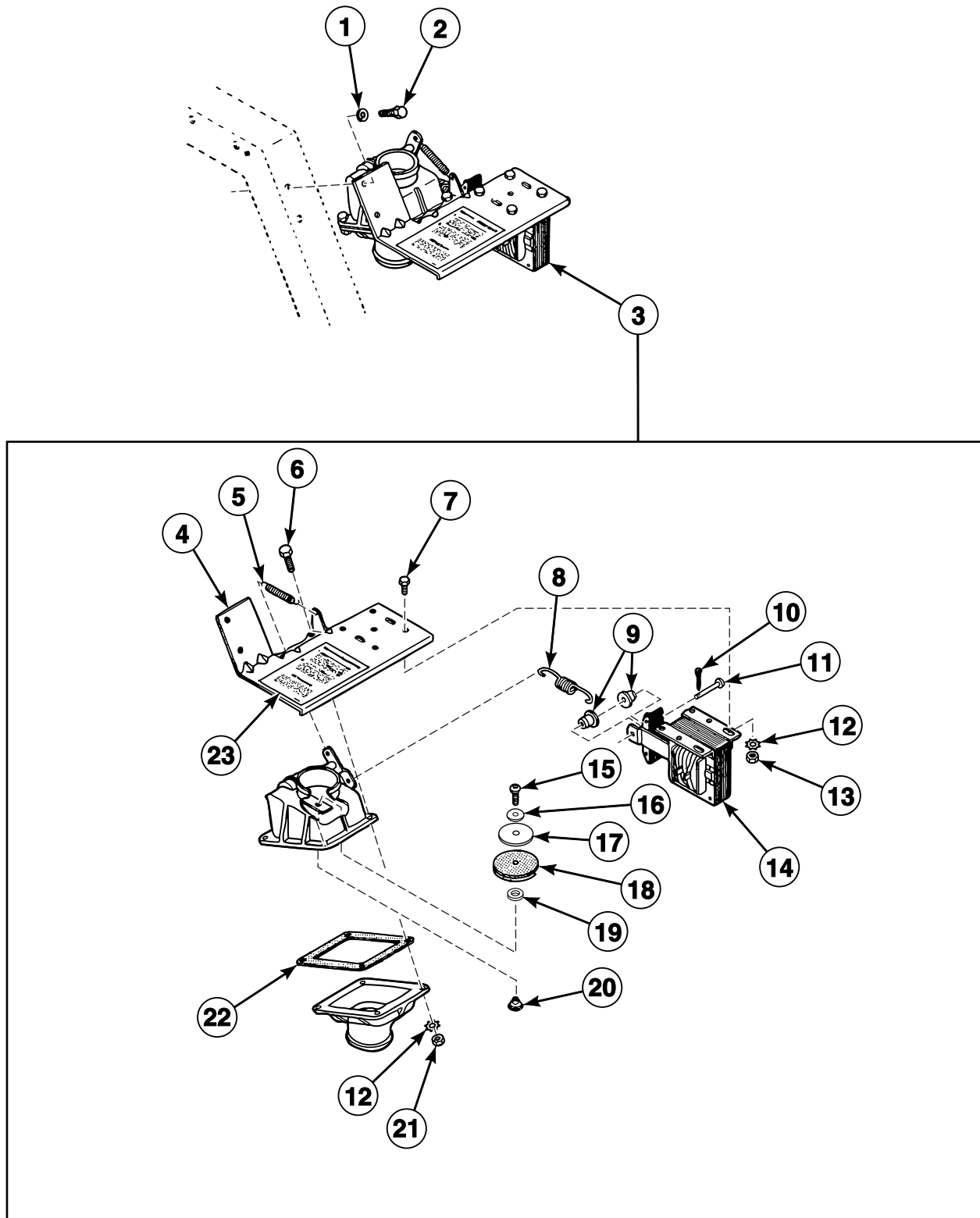
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Water Inlet and Hoses

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Water Inlet Hose	Models through Serial No. K30976
2	20290	Washer	
3	F200116	Water Hose	Includes items 2 and 4
4	803615	Washer	Filter
5	36801	Hose Clamp	
6	20391	Hose Clamp	
7	N/A	Overflow Hose	Non-pump; Models CL9161 and CL9171
8	90554	Hose Clamp	
9	81082	Overflow Hose	Pump; Models CL9163 and CL9173
10	81080	Water Inlet Hose	
11	81705	Water Inlet to Valve Hose	Models starting Serial No. K30977
12	80600	Water Inlet	
13	N/A	Washer	
14	51778	Screw	

N/A = Part no longer available

Drain Valve Assembly - Non-Pump Models CL9161 and CL9171



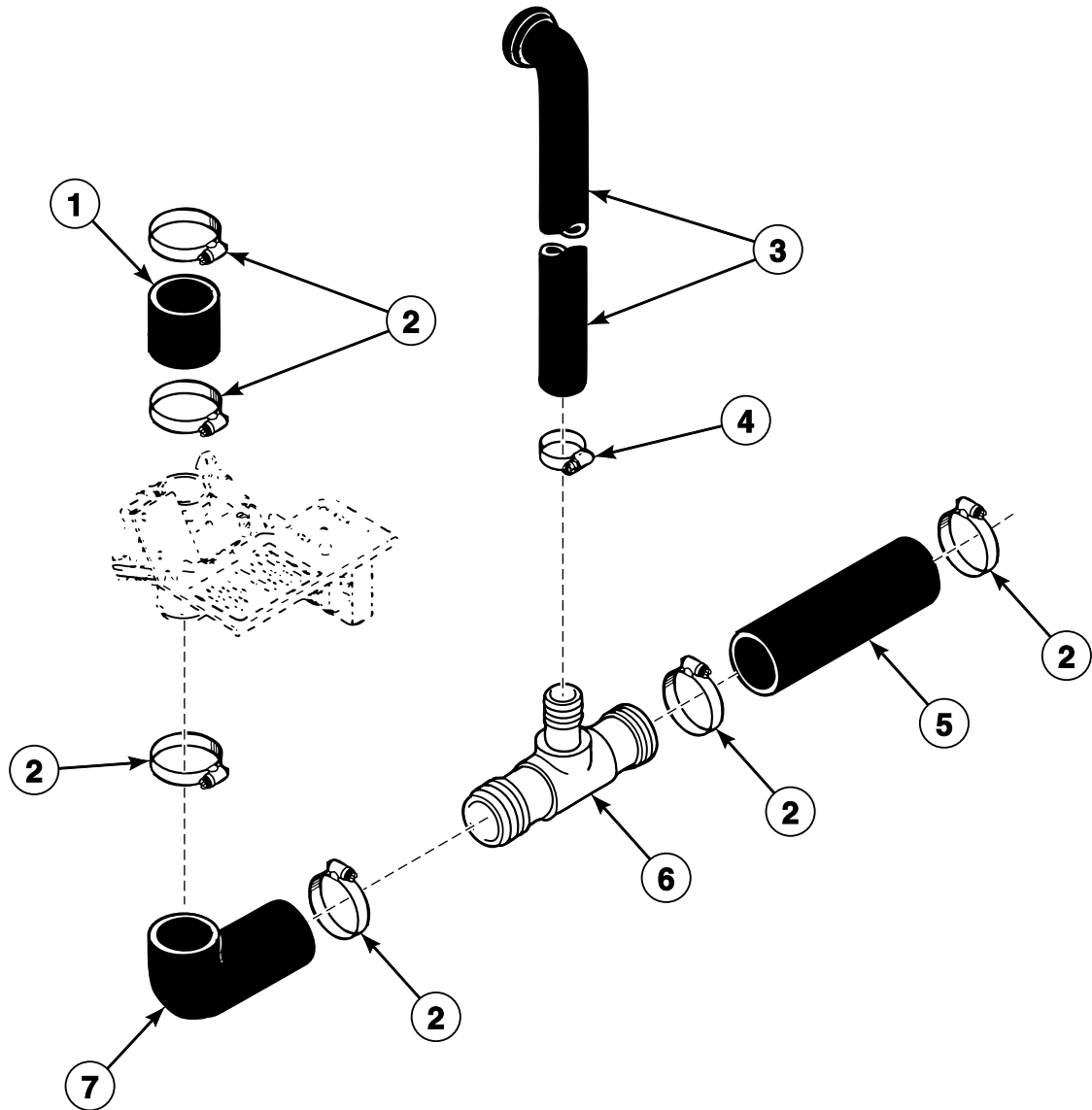
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Drain Valve Assembly - Non-Pump Models CL9161 and CL9171

REF	PART NO.	DESCRIPTION	COMMENTS
1	03189	Washer	
2	02916	Screw	
3	505P3	Ball Valve Retrofit Kit	
4	N/A	Valve Mounting Plate	
5	N/A	Spring	
6	20253	Screw	
7	02422	Screw	
8	81109	Spring	
9	N/A	Panel Mount	
10	N/A	Cotter Pin	
11	N/A	Rivet	
12	02431	Washer	
13	20275	Nut	
14	20058P	Solenoid	
15	F430976	Screw	
16	N/A	Washer	
17	N/A	Valve Flapper Disc	
18	N/A	Plate and Gasket Assembly	
19	N/A	Washer	
20	N/A	Nut	
21	52566	Nut	
22	N/A	Valve Housing Gasket	
23	81721	Solenoid Adjustment Sticker	

N/A = Part no longer available

Drain - Non-Pump Models CL9161 and CL9171



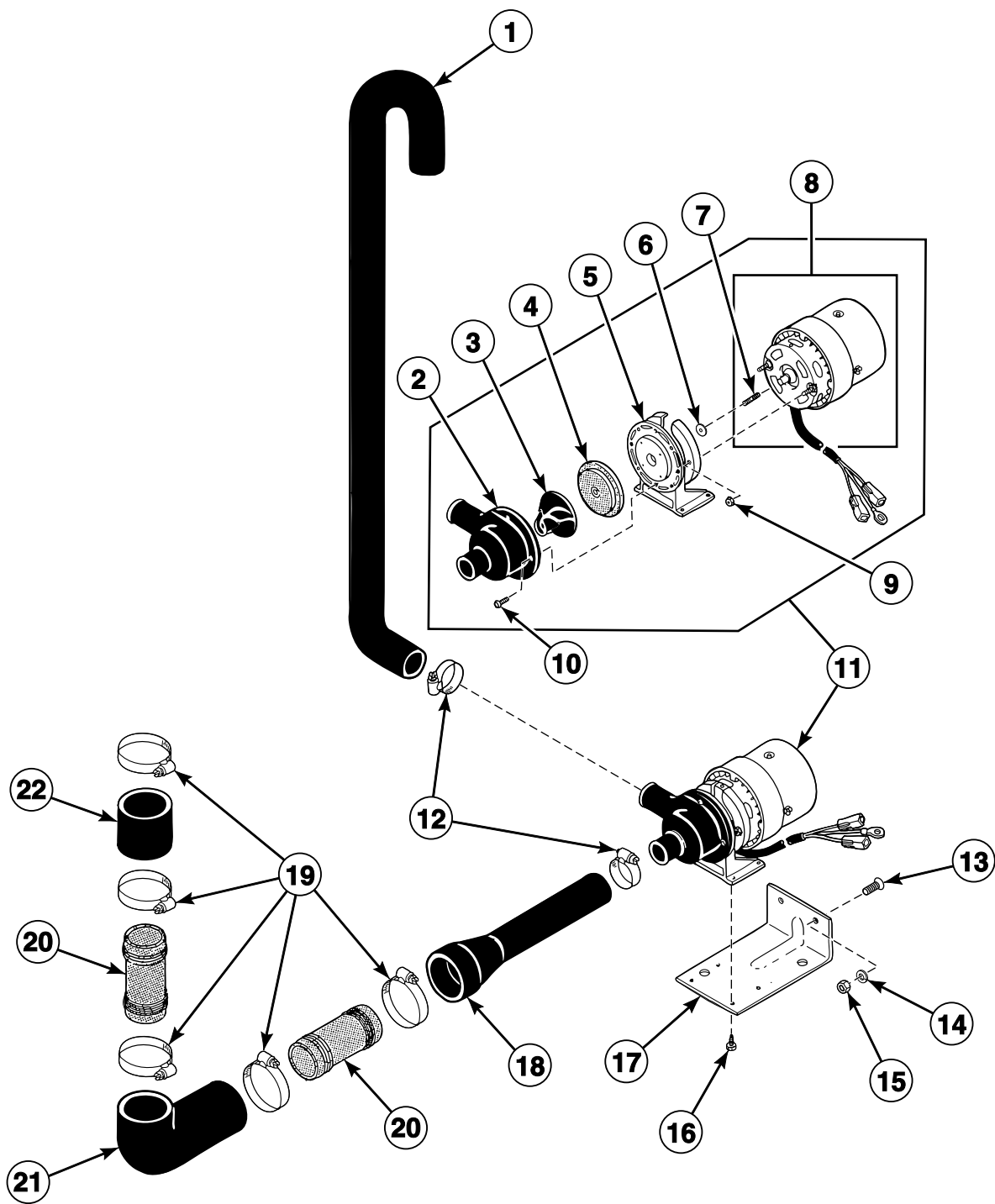
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Drain - Non-Pump Models CL9161 and CL9171

REF	PART NO.	DESCRIPTION	COMMENTS
1	81056	Drain Hose	
2	80707	Clamp	
3	N/A	Overflow Hose	
4	90554	Hose Clamp	
5	N/A	Drain Hose	
6	N/A	Drain Tee	
7	N/A	Hose	

N/A = Part no longer available

Drain - Pump Models CL9163 and CL9173



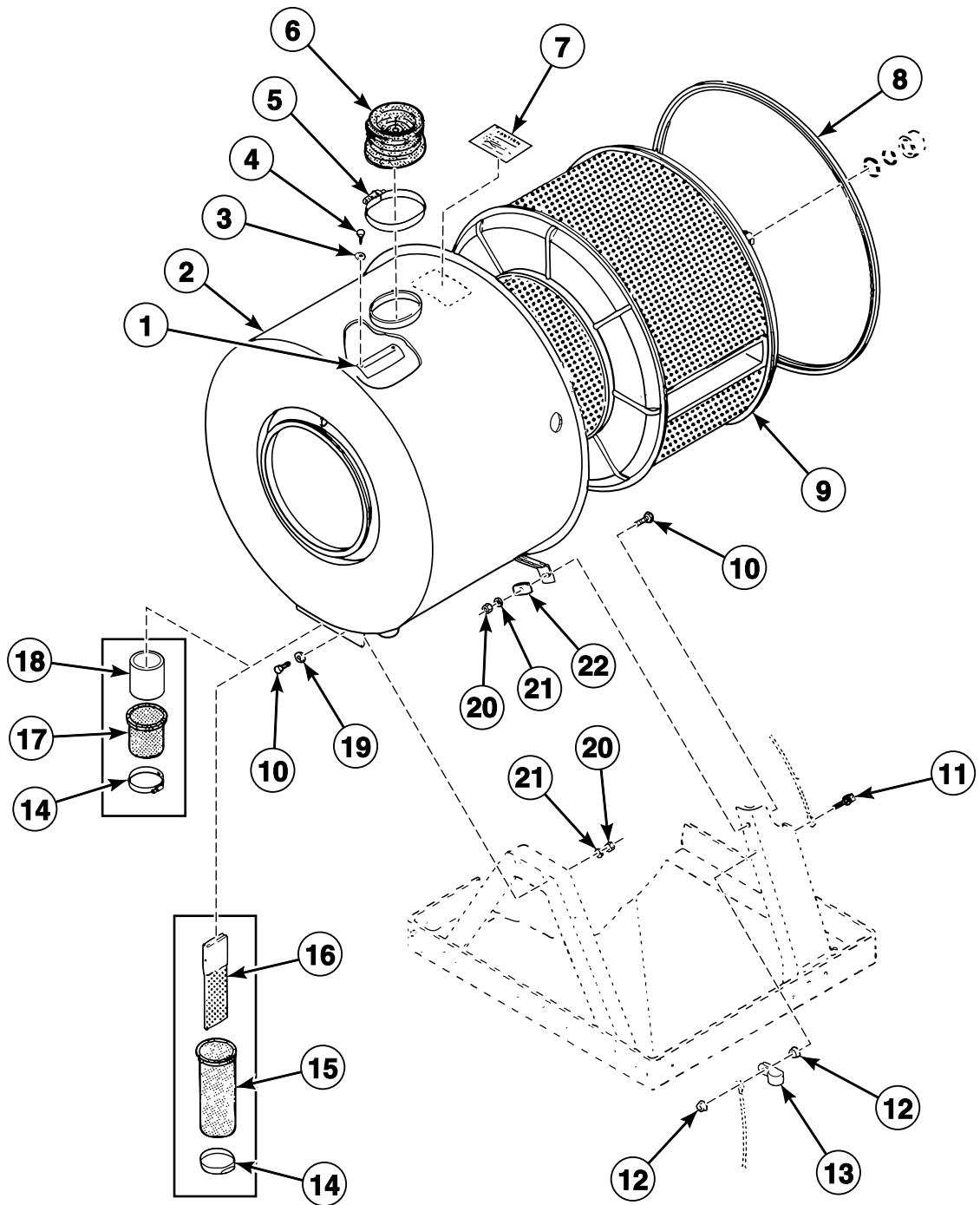
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Drain - Pump Models CL9163 and CL9173

REF	PART NO.	DESCRIPTION	COMMENTS
1	81069	Drain Hose	
2	81115D	Pump Body Kit	
3	81115E	Impeller	
4	81115C	Shaft Seal and Liner Assembly	
5	N/A	Mounting Bracket	
6	N/A	Washer	
7	81115G	Screw	
8	81115AP	Pump Motor Assembly	Includes item 7
9	51236	Nut	
10	N/A	Screw	
11	81185P	Pump and Bracket Assembly	Includes items 2-10
12	90554	Hose Clamp	
13	91226	Screw	
14	M400013	Washer	
15	70142	Nut	
16	502535	Screw	
17	81181	Pump Mount Bracket	
18	82082	Drain Hose	
19	80707	Clamp	
20	81210	Hose Coupling	
21	80265	Hose	
22	81056	Drain Hose	

N/A = Part no longer available

Dispenser Boot, Outer Tub, Cylinder and Button Trap



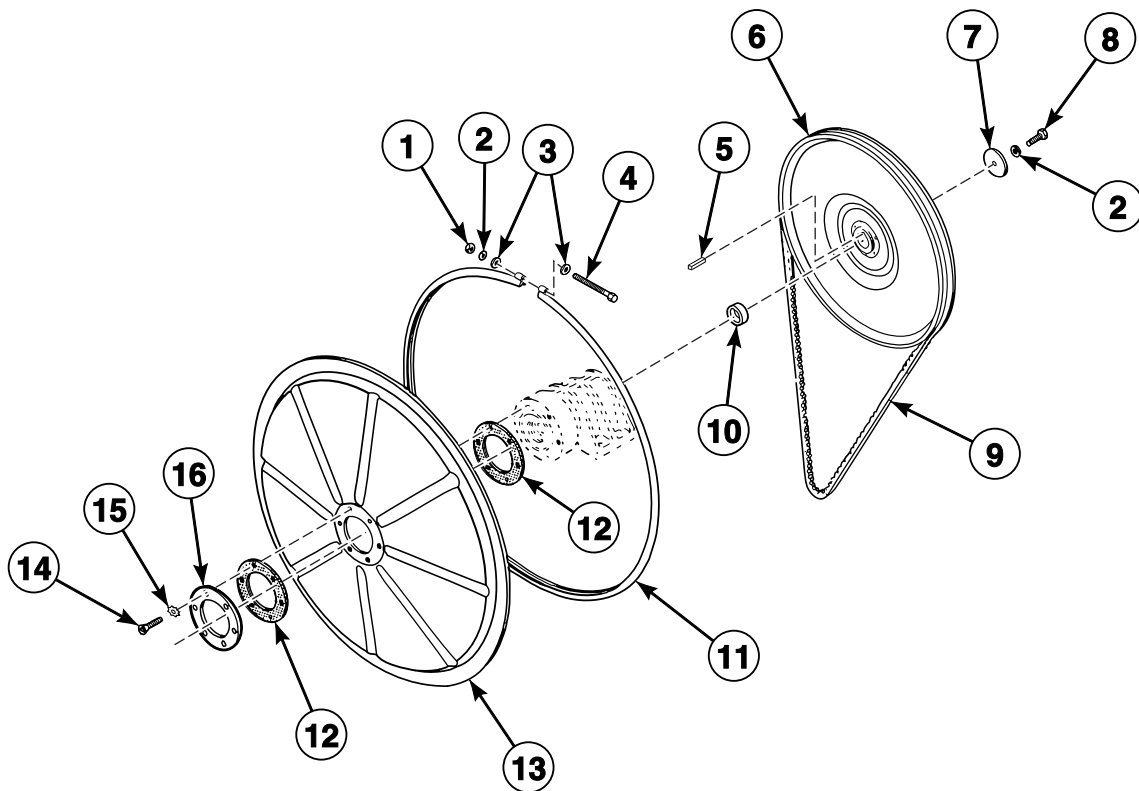
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Dispenser Boot, Outer Tub, Cylinder and Button Trap

REF	PART NO.	DESCRIPTION	COMMENTS
1	81376	Deflector	
2	N/A	Tub Assembly	
3	81380	Washer	
4	M405936	Screw	
5	81294	Hose Clamp	
6	81194	Dispenser Boot	
7	81375	Caution Sticker	
8	81052	Tub Head Gasket	
9	81170P	Cylinder Assembly	Includes 81085 Key and 91202 Screw
10	27202	Screw	
11	23008	Screw	
12	23951	Nut	
13	N/A	Cable Screw Clamp	
14	F200219	Hose Clamp	
15	N/A	Button Trap	Pump; Models CL9163 and CL9173
16	N/A	Filter Plate Assembly	Pump; Models CL9163 and CL9173
17	N/A	Trap	Non-pump; Models CL9161 and CL9171
18	N/A	Frame	Non-pump; Models CL9161 and CL9171
19	Q6066	Washer	
20	80116	Nut	
21	M400013	Washer	
22	81345	Washer	

N/A = Part no longer available

Rear Tub Head, Clamp Ring, Cylinder Pulley and Belt



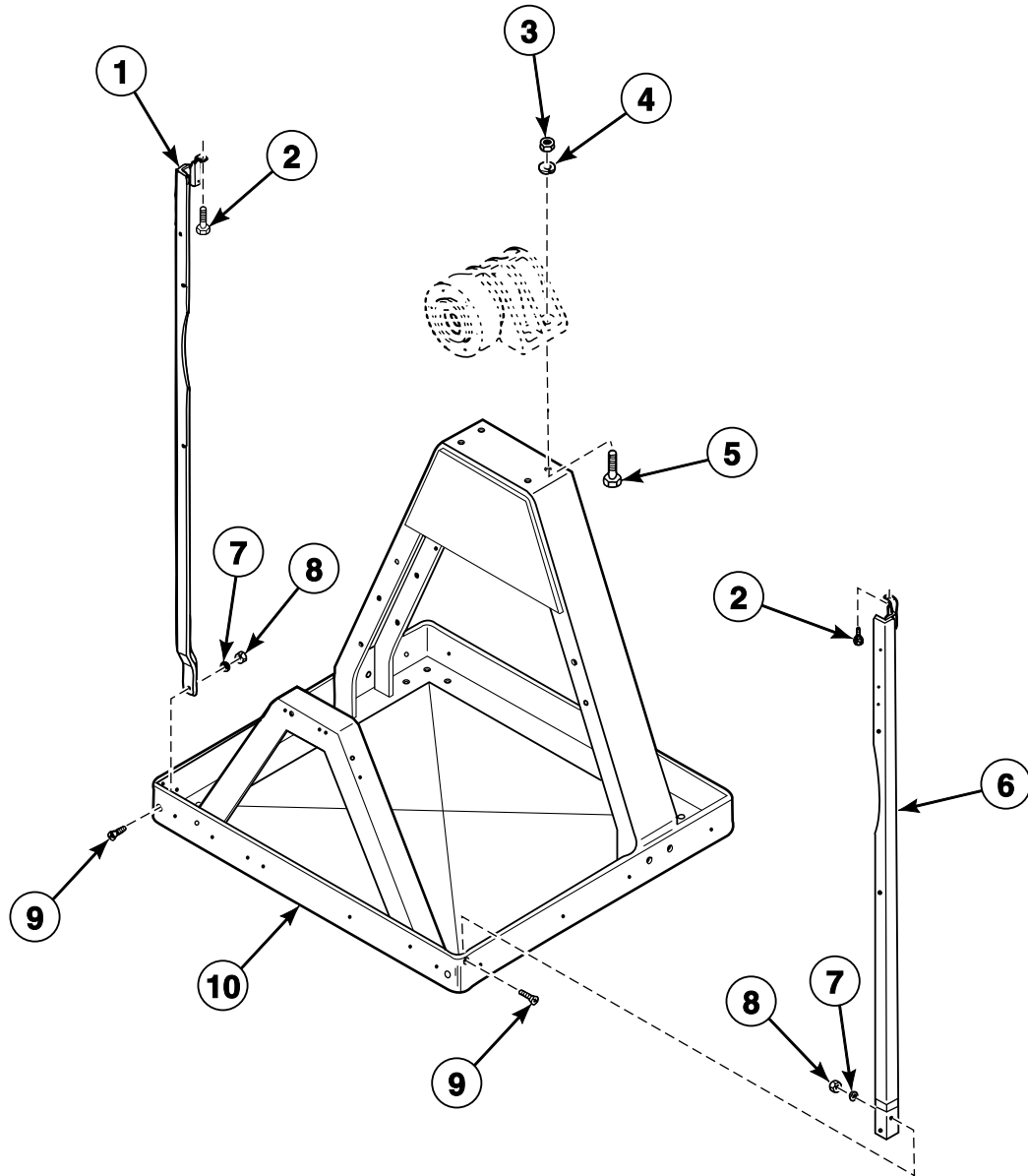
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Rear Tub Head, Clamp Ring, Cylinder Pulley and Belt

REF	PART NO.	DESCRIPTION	COMMENTS
1	80116	Nut	
2	M400013	Washer	
3	Q6066	Washer	
4	M413565	Screw	
5	81085	Key	
6	81728	Pulley and Hub Assembly	
7	81352	Washer	
8	91202	Screw	
9	81459	Belt	60 Hertz
	81064	Belt	230 Volt/50 Hertz
10	81461	Spacer	
11	N/A	Clamp Ring Assembly	
12	81049	Gasket	
13	81015P	Bulkhead	
14	81057	Screw	
15	24475	Washer	
16	81050	Reinforcing Ring	

N/A = Part no longer available

Base and Front Legs



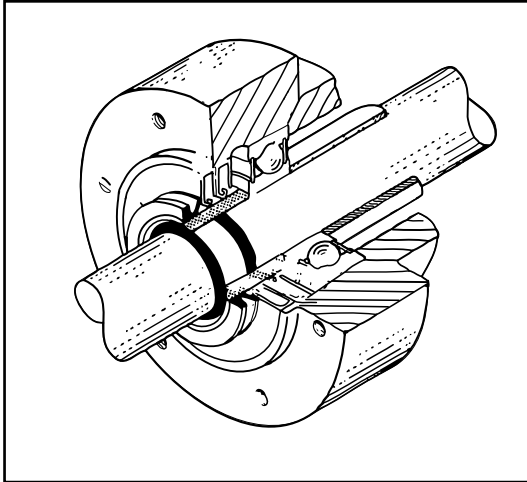
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Base and Front Legs

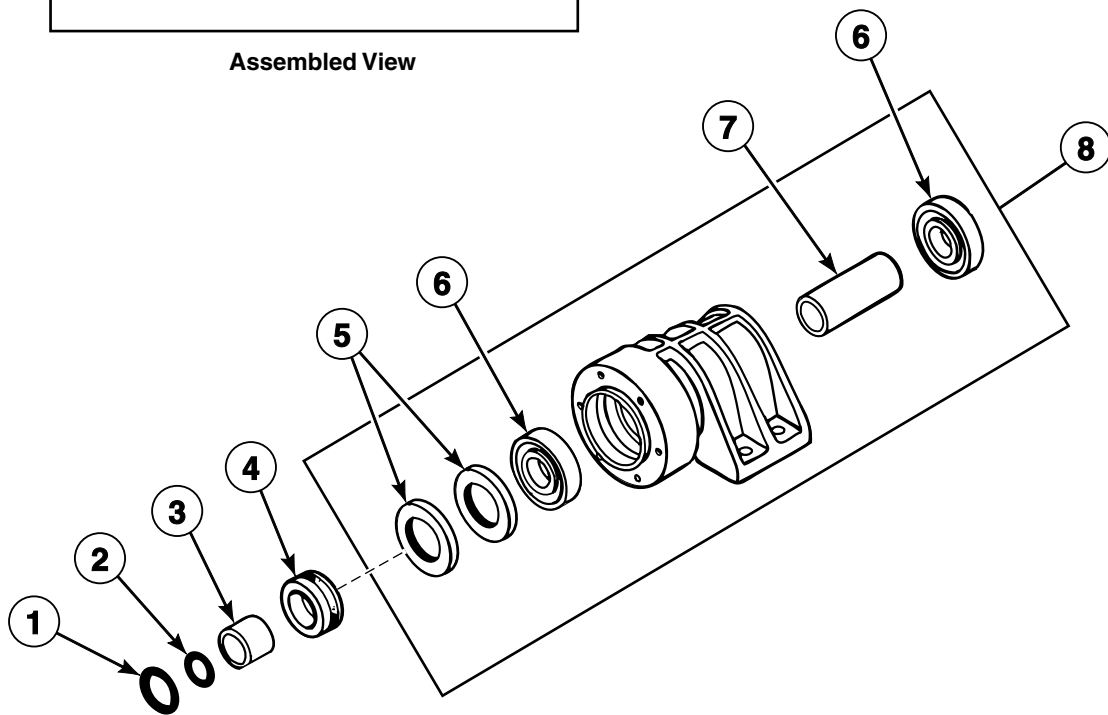
REF	PART NO.	DESCRIPTION	COMMENTS
1	81042	Left Leg Assembly	
2	23008	Screw	
3	N/A	Nut	
4	91200	Washer	
5	81086	Screw	
6	N/A	Right Leg Assembly	
7	03189	Washer	
8	20275	Nut	
9	81057	Screw	
10	N/A	Frame and Base Assembly	

N/A = Part no longer available

Bearing Housing Assembly



Assembled View

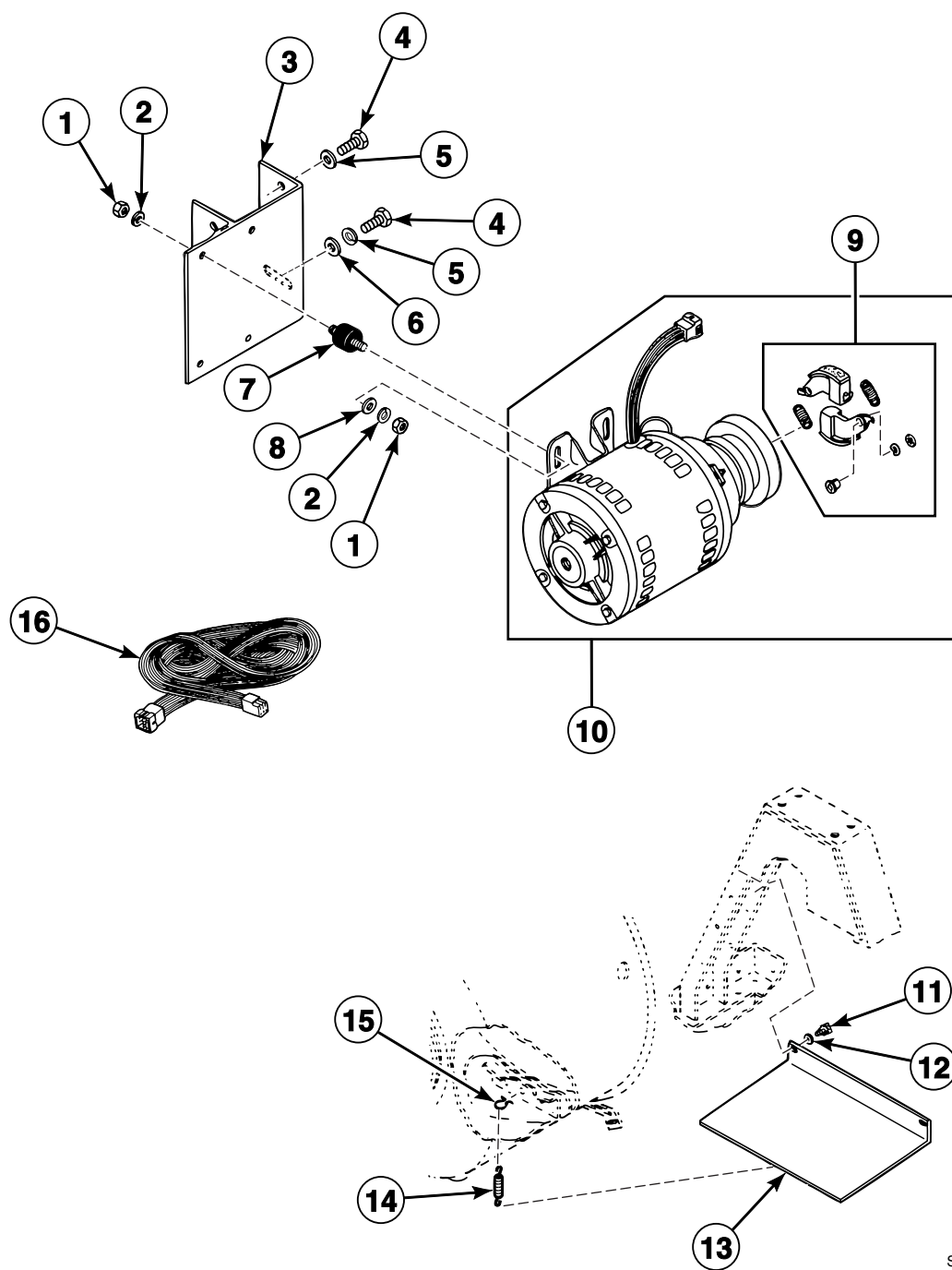


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Bearing Housing Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	80100	O-Ring	
2	81191	O-Ring	
3	81471	O-Ring Gland	
4	81470	V-Ring Seal	
5	81482	Seal	
6	80430P	Bearing	
7	81472	Bearing Housing Spacer	
8	81476P	Bearing Housing Assembly	Includes items 5-7

Drive Motor and Shield



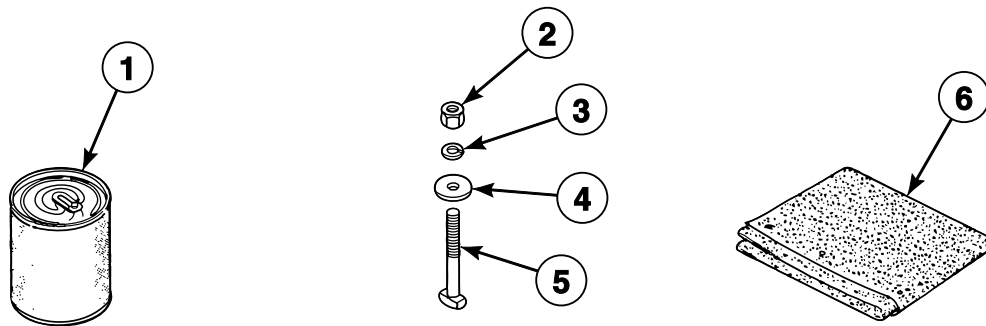
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Drive Motor and Shield

REF	PART NO.	DESCRIPTION	COMMENTS
1	70142	Nut	
2	M400013	Washer	
3	81654P	Mounting Bracket Kit	
4	M400043	Screw	
5	N/A	Washer	
6	20279	Washer	
7	81055	Shock Mounting	
8	Q6066	Washer	
9	355P3	Clutch Repair Kit	
10	81658	Motor and Drive Assembly	
11	33562	Screw	
12	20103	Washer	
13	81802	Motor Shield Assembly	
14	N/A	Spring	
15	N/A	Clip	
16	81691P	Test Harness Assembly	

N/A = Part no longer available

Installation Kit Material



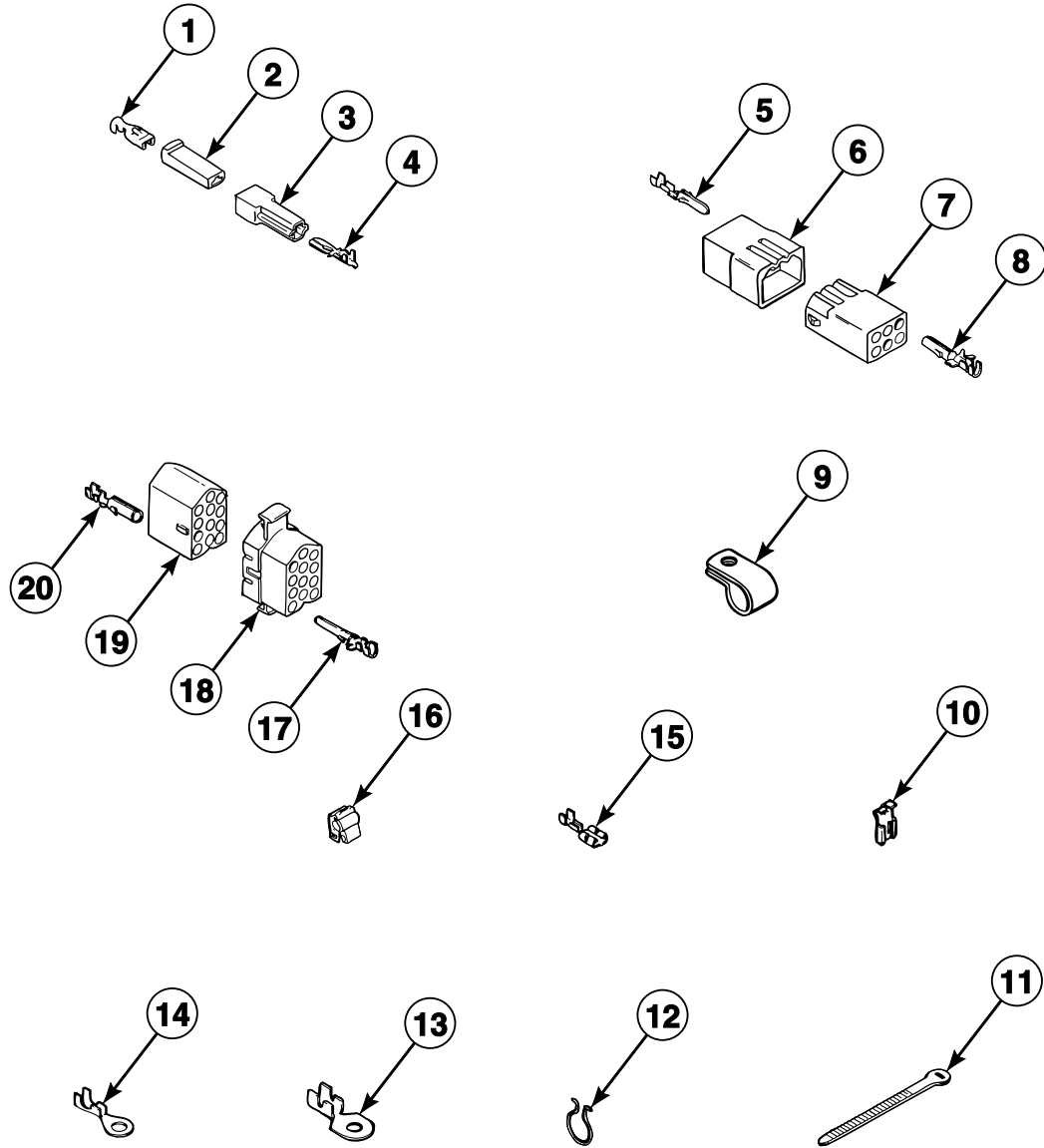
SPR64P_81933

Installation Kit Material

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Cement Shipping Bag Assembly	
2	N/A	Nut	
3	91200	Washer	
4	N/A	Spacer	
5	N/A	Screw	
6	N/A	Mounting Bolt Template	

N/A = Part no longer available

Terminals



SPR65P_81933

Terminals

REF	PART NO.	DESCRIPTION	COMMENTS
	81945	Wire Harness Assembly	Drain valve
	N/A	Wire Harness Assembly	Start switch
	N/A	Wire Harness Assembly	Door lock
	81767P	Wire Harness Assembly	Control panel
	N/A	Wire Harness Assembly	Main; Models through Serial No. F29793
	81711P	Wire Harness Assembly	Main; Models starting Serial No. F29794
	N/A	12 Gauge Wire	Specify color; Sold per foot
	N/A	14 Gauge Wire	Specify color; Sold per foot
	N/A	18 Gauge Wire	Specify color; Sold per foot
1	00115	Female Spade Terminal	
2	90789	Receptacle Housing	
3	90788	Tab Housing	
4	00133	Male Tab Terminal	
5	00116	Male Pin Terminal	
6	23041	6 Circuit Plug	
	23033	9 Circuit Plug	
	23037	15 Circuit Plug	
7	26708	6 Circuit Receptacle	
	N/A	9 Circuit Receptacle	
	431396	15 Circuit Receptacle	
8	00117	Female Pin Terminal	
9	N/A	Cable Screw Clamp	
10	00120	Female Flag Terminal	
11	55881	Harness Strap	
12	51291	Wire Clip	
13	00111	Ring Terminal	
14	00110	Ring Terminal	
15	00223	Female Spade Terminal	
16	81469	Terminal Insulator	
17	00129	Male Pin Terminal	
18	56855	12 Circuit Receptacle	
19	54522	Plug	
20	00130	Female Pin Terminal	

N/A = Part no longer available

[illegible]

Parts Index

B

Back Panel	
81016	15
Ball Valve Retrofit Kit	
505P3	27
Bearing	
80430P	39
Bearing Housing Assembly	
81476P	39
Bearing Housing Spacer	
81472	39
Belt	
81064	35
81459	35
Bleach Door Sticker	
81286	9
Bleach Indicator Light	
81074	7
81078	7
Blocking Solenoid	
81312B	5
Bulkhead	
81015P	35
Bumper	
52552	13
80498	9
Bushing and Pivot Kit	
532P3	11

C

Capacitor	
81627	23
Capacitor Bracket	
81644	23
Caution Sticker	
81375	33
Clamp	
80707	29, 31
81636	7
Clutch Repair Kit	
355P3	41
Coin Drop Door	
81186	7
Coin Meter Kit	
433P3	5
Coin Vault Assembly	
81302	17
Cylinder Assembly	
81170P	33

D

Deflector	
81376	33

Detergent Indicator Light	
81077	7
Dispenser Boot	
81194	33
Door Glass Gasket	
81957	11
Door Kit	
518P3	11
Door Latch Block	
81487	13
Door Lock Assembly	
81491P	13
Door Lock Bracket Assembly	
81490	13
Door Lock Kit	
538P3	13
Door Lock Sticker	
81326	11
81504	11
Door Lock Switch	
81492	13
Door Release Wire	
81498	11
Door Seal Kit	
81468P	11
Door Switch	
81359	13
Door Switch Guard	
81751	13
Door Warning Sticker	
81547	11
Drain Hose	
81056	29, 31
81069	31
82082	31

F

Face Plate Kit	
81719	17
Female Flag Terminal	
00120	45
Female Pin Terminal	
00117	45
00130	45
Female Spade Terminal	
00115	45
00223	45
Front Panel Assembly	
81404	11

G

Gasket	
81049	35
Grommet	
20430	11

N/A items do not appear in index.

H

Handle	
81035P.....	11
Harness Strap	
55881	45
Hinge	
81959	11
Hinge Pin	
81391	11
Hose	
80265	31
Hose Clamp	
F200219.....	33
20391	25
36801	25
81294	33
90554	25, 29, 31
Hose Coupling	
81210	31

I

Impeller	
81115E.....	31

K

Key	
81085	35

L

Latch	
81488	13
Left Leg Assembly	
81042	37
Lower Front Panel Assembly	
81969	15

M

Male Pin Terminal	
00116	45
00129	45
Male Tab Terminal	
00133	45
Manual Control Timer Sticker	
81618	21
Mixing Valve	
25832P.....	19
Motor and Drive Assembly	
81658	41
Motor Shield Assembly	
81802	41
Mounting Bracket Kit	
81654P.....	41

N

Numbered Sticker	
81806	5
Nut	
Q6163.....	21
02788	13, 23
20275	11, 13, 27, 37
21752	9
22001	11
23951	23, 33
24205	7
36020	15
51236	9, 15, 17, 31
52566	27
70054	7
70142	31, 41
80116	33, 35
81061	11
81178	7
81207	7, 9

O

Operating Instructions	
81932	7
O-Ring	
80100	39
81191	39
O-Ring Gland	
81471	39
Overflow Hose	
81082	25

P

Pivot Arm Spring	
81119	11
Plug	
54522	45
Plug, 15 Circuit	
23037	45
Plug, 6 Circuit	
23041	45
Plug, 9 Circuit	
23033	45
Pressure Hose	
22822	23
Pressure Switch	
81068P	23
Pulley and Hub Assembly	
81728	35
Pump and Bracket Assembly	
81185P	31
Pump Body Kit	
81115D	31
Pump Motor Assembly	
81115AP.....	31
Pump Mount Bracket	
81181	31

N/A items do not appear in index.

Push-to-Start Sticker	
53738	7

R

Receptacle Housing	
90789	45
Receptacle, 12 Circuit	
56855	45
Receptacle, 15 Circuit	
431396	45
Receptacle, 6 Circuit	
26708	45
Reinforcing Ring	
81050	35
Reject Button	
81312J	5
Rejector	
81312F	5
Relay	
81624P	23
90709P	7
Resistor Assembly	
81642	23
Reversing Timer	
81615P	21
81616	21
Ring Terminal	
00110	45
00111	45

S

Screw	
F430976	27
M400043	41
M405936	13, 33
M413565	35
Q6516	13
Q6535	21
02422	27
02916	17, 27
03814	15, 23
20253	11, 13, 27
20530	15
21081	11
21355	15
22649	9, 17, 21
23008	33, 37
23222	21, 23
23960	11
23962	23
27202	33
33562	15, 41
502535	9, 11, 31
51778	25
51780	21, 23
52864	7
52909	15, 21
80399	9
81057	35, 37
81086	37
81115G	31
81310	11

81398	11
81399	11
81638	7
81692	7
91202	35
91226	31
Seal	
81482	39
81924	9, 15
Seal Strap	
81298P	11
Shaft Seal and Liner Assembly	
81115C	31
Shock Mounting	
81055	41
Side Panel	
81512LP	15
81512WP	15
Softener Indicator Light	
81079	7
Solenoid	
20058P	27
81493P	13
81540	13
Solenoid Adjustment Sticker	
81721	27
Spacer	
81366	9
81461	35
Spring	
81109	27
81313J	5
Strainer	
F270200	19
Strike	
81365	9
Switch	
27761	7
81679	7
91257	7
Switch Knob	
39897	7
Switch Plate	
81637	7

T

Tab Housing	
90788	45
Terminal Block	
50854	21
Terminal Insulator	
81469	45
Test Harness Assembly	
81691P	41
Timer	
81694	21
Timer Bracket	
81097	21
Timer Kit	
81693P	21
Timer Sticker	
81619	21

N/A items do not appear in index.

Top and Carton Assembly	
81511LP	9
Top Hinge	
81058	9
Tub Head Gasket	
81052	33

V

V-Ring Seal	
81470	39

W

Warning Label	
82087	23
Washer	
M400013	31, 33, 35, 41
Q6066	33, 35, 41
02431	13, 17, 27
03189	11, 27, 37
03815	15
20103	41
20279	41
20290	25
23225	11
24475	35
51345	13, 23
51474	21
52549	11
80090	11
803615	25
81345	33
81352	35
81380	33
81392	11
81408	11
91176	7
91200	37, 43
Water Hose	
F200116	25
Water Inlet	
80600	25
Water Inlet Hose	
81080	25
Water Inlet to Valve Hose	
81705	25
Wire Clip	
51291	45
Wire Harness Assembly	
81711P	45
81767P	45
81945	45
